



# Messer Spezifikation / knife specification

f. Centurio 1500

| Bei gleichmäßiger Messerverteilung und scharfem Schneidmesser! |   |                                   |   |                   |            |
|--|---|-----------------------------------|---|-------------------|------------|
|  | verarbeitbare Materialien: Blechstärke [mm] |                                   |   |                   |            |
| Anzahl der verwendeten Messer                                  | Kupfer                                      | Stahl bis 400 N/mm <sup>2</sup>   | Rostfreie Metalle bis 550 N/mm <sup>2</sup> | Aluminium [AlMg3] | Zink       |
| 2  | 0,5- 2                                      | 0,4 – 1,5                         | 0,4 - 1                                     | 0,5 – 2           | 0,5 - 2    |
| 4  | 0,5-1,5                                     | 0,4 – 1,25                        | 0,4 – 0,8                                   | 0,5 – 1,5         | 0,5 - 1,5  |
| 6  | 0,5-1,25                                    | 0,4 - 1                           | 0,4 – 0,7                                   | 0,5 – 1,25        | 0,5 –1,25  |
| 7+8  | 0,5 – 1,0                                   | 0,4 – 0,8                         | 0,4 – 0,6                                   | 0,5 - 1           | 0,5 - 1    |
| For equal distributed knives and sharp blades!                 |   |                                   |   |                   |            |
|  | Material range: Thickness range [gauge]     |                                   |   |                   |            |
| number of used knives  | copper                                      | steel up to 400 N/mm <sup>2</sup> | stainless steel up to 550 N/mm <sup>2</sup> | aluminium [AlMg3] | zinc       |
| 2  | 24 - 14                                     | 27 – 16                           | 28 – 20                                     | 24 - 12           | 10 – 21    |
| 4  | 24 - 15                                     | 27 – 18                           | 28 – 22                                     | 24 - 15           | 10 – 19    |
| 6  | 24 - 18                                     | 27 – 19                           | 28 – 23                                     | 24 - 16           | 10 - 17    |
| 7+8  | 24 - 19                                     | 27 - 22                           | 28 – 24                                     | 24 - 18           | 10 - 15    |
| For equal distributed knives and sharp blades!                 |   |                                   |   |                   |            |
|  | Material range: Thickness range [mm]        |                                   |   |                   |            |
| number of used knives  | copper                                      | steel up to 400 N/mm <sup>2</sup> | stainless steel up to 550 N/mm <sup>2</sup> | aluminium [AlMg3] | zinc       |
| 2  | 0.5- 2                                      | 0.4 – 1.5                         | 0.4 - 1                                     | 0.5 – 2           | 0.5 - 2    |
| 4  | 0.5-1.5                                     | 0.4 – 1.25                        | 0.4 – 0.8                                   | 0.5 – 1.5         | 0.5 – 1.5  |
| 6  | 0.5-1.25                                    | 0.4 - 1                           | 0.4 – 0.7                                   | 0.5 – 1.25        | 0.5 – 1.25 |
| 7+8  | 0.5 – 1.0                                   | 0.4 – 0.8                         | 0.4 – 0.6                                   | 0.5 - 1           | 0.5 - 1    |